Mohawk M99
Resilient Flooring Adhesive for Commercial Sheet, ERT & Plank

Mohawk M99 is a high-strength, high-tack adhesive for installing multiple types of dimensionally stable floor coverings such as vinyl tiles & plank, rubber tile and sheet, rubber stair treads, and vinyl sheet flooring over porous substrates. Mohawk M99 offers extended open time, fast dry time and ease of application. This unique adhesive has outstanding water resistance and tenacious bond strength for demanding installations such as hospitals, schools, nursing homes, hospitality, and food preparation centers. The low odor is ideal for occupied buildings.

BEFORE YOU BEGIN
Important: Proper substrate preparation is essential. Moisture testing must be performed and documented before installation begins. The installation site must be acclimated with HVAC in operation. The floor and room temperature, as well as flooring materials and adhesive, must be maintained at 65-85°F, and the humidity between 45-65% for 48 hours prior to, during, and continuously after the installation. Asphalt-based or cutback adhesive stains must be removed completely.

INSTALLATION
Porous substrates:
• Vinyl and rubber sheet flooring may be placed into adhesive after 10-20 minutes open time (flash-off) over a porous substrate.
• When installing vinyl and non-vinyl plank and tile over a porous substrate, the adhesive should be allowed to dry to the touch sufficient to prevent slippage. Loss of adhesion can result if the flooring is not installed within the working time of the adhesive.
• Always roll the installation in both directions with a 75 lbs. 3-section roller immediately after flooring is placed, ensuring complete contact with adhesive.

Rubber Stair Treads:
• Read Technical Bulletin titled Stair Tread and Riser Installation Instructions for complete instructions and limitations. This document may be obtained by calling Mohawk Technical Services at 800-833-6954. Rubber sheet and tile installations are only warranted for adhesive bond.

PLEASE NOTE: Due to the many additives being used in or on concrete slabs, it is critical that a bond test be performed. Some treatments will repel any sealer or adhesive. If usage instructions are not completely followed, DO NOT USE THIS PRODUCT.

RECOMMENDED COVERAGE AND TROWEL
1/16” x 1/32” x 1/32” U-Notch (width, depth, spacing) for all installations. Coverage will be up to 220-260 sq. feet per gallon.

ADHESIVE WORKING TIME
Up to 4 hours after drying.

TRAFFIC
Immediate traffic when installed in the adhesive dry to the touch. Immediate cleaning is allowed with seamless flooring. For all other applications allow 24 hours for light damp mopping and 72 hours for wet cleaning.

CLEAN UP
Use a clean wet cloth to clean up adhesive while still wet. Dried adhesive may require the use of mineral spirits.

LIMITATIONS
Not for outdoor use. Not for below grade installations. Shelf life 1 year from date of manufacturer, in an unopened container. Store indoors at a temperature of 65-95°F. Cannot be used over substrates which have been chemically cleaned. A bond test MUST be performed. Do not allow product to freeze.

PRECAUTIONARY STATEMENTS
In case of eye contact, flush with water for 10-15 minutes. If irritation persists contact a physician. If prolonged skin contact causes irritation, wash with soap and water. If swallowed, consult a physician. Avoid release to the environment. Safety glasses and gloves are recommended if contact is expected. Dispose of in accordance with local, regional, national, international regulations as specified. Read SDS for detailed product information. SDS may be obtained by calling Mohawk Technical Services at 800.833.6954.

SHELF LIFE
1 year from date of manufacture in unopened, properly stored container. Avoid excessive heat or cold. Protect from freezing. Store indoors at a temperature of 65°F-95°F.

LEED v4 PROGRAM CREDITS (where applicable)
• IEQ Credit 2.1, 2.2: Low Emitting Materials
• VOC content is below that established by California SCAQMD Rule 1168.
• Compliant with CA Section 01350.