New, visually intense Color Balance from Mohawk Group marries texture and color in a tufted plank rich with inspiration for modern installations. Global art, fashion and architecture have helped spark fresh interest in color blocking, multi-color hues and texture interplay. Color Balance’s broad palette of 24 colorways gives designers endless options through color choice and texture orientation for accents or wall-to-wall installations. Use warm and cool neutrals balanced against vibrant accents for branding, way finding or indicating gradients. Color Balance is art underfoot.
Color Balance 141 Sunlight, 556 Filtered, 641 Punchy, 655 Tropic, 656 Jungle, 839 Bone (Brick Ashlar and Random Installations)
Color Balance Colorways

141 Sunlight    252 Solar    373 Atomic
444 Mystic     484 Blossom   545 Aquarius
556 Filtered  565 Flame    566 Electric
575 Nightshade 641 Punchy   655 Tropic
656 Jungle    839 Bone      847 Sand
859 Roasted   878 Chestnut  937 Optic
945 Nickel     949 Concrete  959 Bedrock
969 Titanium  979 Magnetic  989 Shadow
Color Balance 556 Filtered, 839 Bone, 847 Sand, 945 Nickel, 949 Concrete, 979 Magnetic (Custom Stripe Installation)
At our showrooms, you can explore your flooring options in photorealistic environments with our state-of-the-art, fully immersive virtual reality system. Contact your local Mohawk Group sales representative to experience this amazing VR tool for yourself.

Visit our website to customize the colors of a range of carpet patterns with our Ready to Design tool, or create striking layouts in carpet tile with the DesignFlex Visualizer. The VIS can provide hi-res renderings of 2D floor perspectives and 3D room scenes for all your design needs.

The Ready to Design color customization tool provides you with the creative flexibility you want, the ability to order the quantity you need—without excessive minimum purchase requirements—and speedy delivery options!

Visual Interactive Studio

Mohawk Group’s VISUAL INTERACTIVE STUDIO (VIS) offers a suite of design services to help you craft and perfect every aspect of your flooring selection.

To learn more or to get started on your next project, visit us at mohawkgroup.com
The performance standard for every application, Duracolor fiber is forever stain free, forever sustainable and forever beautiful, guaranteed*. Carpet is easy to maintain with inherent stain resistance and water-only stain removal.

**FOREVER STAIN FREE**
- Permanent built in protection
- Resists 99% of all stains
- Passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance
- Duracolor Warranty: We guarantee it

**FOREVER SUSTAINABLE**
- Made with a minimum of 30% recycled content**
- No Chemicals required: 96% of all common stains clean with just water
- Declare Red List Free: Duracolor fiber is Declare red list free in accordance with the Living Building Challenge
- Lasts Longer: Product life is extended, reducing the impact to your bottom line and to the environment
- Recyclable through Mohawk’s ReCover Program

**FOREVER BEAUTIFUL**
- Available in more than 300 colors
- Unsurpassed colorfastness to light and atmospheric contaminants so colors won’t fade
- Unmatched design flexibility without compromising color retention or stain resistance
- Proven track record of success over the past 20 years

*See Mohawk Group official warranty documents for further details at mohawkgroup.com
**Recycled content claim third party verified by SCS Global Services
EcoFlex™ NXT CARPET TILE BACKING

EcoFlex NXT is a polyolefin carpet tile backing that is up to 40% lighter than similar competitive products, making it easier to install and less expensive to ship. It also incorporates a minimum of 35% pre-consumer recycled content.

**PERFORMANCE**

- Provides permanent tile dimensional stability
- Tiles are impervious to moisture damage from spills and water extraction cleaning
- Main body of tile provides an effective moisture barrier (not applicable at the seams)
- Available on select running line products and on special order basis with low minimums on all Mohawk carpet tile product
- Construction features superior tuft bind that is highly resistant to edge ravel

**SUSTAINABILITY**

- Contains no plasticizers
- Contains a minimum of 35% pre-consumer recycled content based on total product weight**
- Certified at the Gold Level in accordance with NSF/ANSI 140
- EcoFlex NXT may contribute to or comply with LEED® credits MR 4.0, IEQ 4.3 and Innovation credit for NSF 140
- CRI Green Label Plus certified
- Declare Red List Free

**INSTALLATION**

- Simplifies complex floor preparation with no need to encapsulate old adhesives*
- Greatly reduces sub-floor moisture concerns and saves money on mitigation
- Worry free installation with no visible moisture present using our Flexlok Tab System
- Superior construction offers reliability for the life of your installation

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*Consult Mohawk Group Installation Instructions for any applicable restrictions

**Recycled content claim third party verified by UL (Underwriters Laboratory)
Mohawk Group leads the building products industry in transparency with the largest selection of products with Declare Labels, Health Product Declarations (HPDs), and Environmental Product Declarations (EPDs). What’s more, we offer over 500 Red List Free Declared products.

As a Gaia sponsor of the International Living Future Institute (ILFI), we are committed to revolutionary programs that are redefining the green building movement. These include the ILFI’s Living Building Challenge and Declare programs.

Declare Labels are a ‘nutrition label’ for the building industry, providing ingredients, source and manufacturing locations. We offer you:

- The most products with Declare Labels
- The most Red List Free products
We have eliminated the mystery of product ingredients so you get total product transparency.*

Mohawk Group utilizes multiple platforms for disclosing our transparency information, including: Designer Pages, Mindful Materials and the Declare Database.*

*Transparency documentation can be found at mohawkgroup.com
Specifications
Color Balance GT405

DESIGN

Size
12” x 36” (.3048m x .9144m)

Surface Appearance
Textured Patterned Loop

Fiber Type
duracolor®, Premium Nylon

Dye Method
Solution Dyed

Installation Methods
Monolithic / Monolithic Stepping / Half-Lap / Brick Ashlar / Random / Herringbone / BasketWeave / Plank Half-Lap

Colors Available
24

PERFORMANCE

Construction
Tufted

Gauge
1/12” (47.00 rows per 10cm)

Stain Release Technology
Permanent, Built into the Fiber

GSA Stain Release Technology
Passes

Soil Release Technology
Sentry Soil Protection

Backing Material
EcoFlex NXT

Flammability
ASTM E 648 - Class 1 (Glue Down)

Smoke Density
ASTM E 662 - Less than 450

AATCC - 134 Under 3.5 KV

Static Propensity
AA TCC - 134 Under 3.5 KV

SUSTAINABILITY

Certification
Declare Red List Free

Indoor Air Quality
Green Label Plus Certified #1171

NSF 140

Gold

SERVICE

Warranties
Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static

Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

Duracolor by Mohawk Stain Resistant System passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance. Under GSA requirements stain resistant carpets must score no less than 8.5 (10.0 is best) on the AATCC Red 40 Stain Scale. Carpet samples must first be exposed to 100 revolutions of the Taber abrader (1,000-gram weight per H-18 wheel) and then the abraded area must be stain tested using AATCC test method 175.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit www.mohawkgroup.com

Installation Instructions:

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