The brain is stimulated to respond to patterned movement. Brain stimulation encourages learning. Adding such patterns of complexity and order can enhance the learning experience in the educational environment. Designers, specifiers and end users can integrate Learn & Live to create unique floorscapes that implement moments of meaningful stimuli, where complexity and order ebbs and flows through the use of different designs and accent colors.

The 12” x 36” plank style Accredited brings organic, yet geometric shapes in neutral shades to learning spaces, as Proficient showcases similar visuals with the addition of an accent stripe—with both exhibiting design cues of complexity. Coordinating Sabbatical tile is brought to life through colorful and perpendicular striations on a neutral background with more order.
CONSTRUCTION
The 18" x 36" format creates bold installations with innovative modern textures. With pops of metallic sheen, Metal appears multi-dimensional and coordinates beautifully with Learn & Live and other Mohawk Group carpet collections.

PERFORMANCE
The 20 mil commercial wear layer coated with M-Force™ enhanced urethane finish provides durability and cleanability with a no-polish option that allows for cost-effective maintenance.

COLOR
Mix and match across the palette of the most popular brand colors from fresh, youthful brights to an array of clean grounded neutrals.

Expand Your Brand WITH COORDINATING PRODUCTS
In addition to coordinating broadloom styles, the Learn & Live Collection is designed to work perfectly with the wide variety of colors in our Metal enhanced resilient tile.

Metal Colorways

<table>
<thead>
<tr>
<th>Colorway Code</th>
<th>Color Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>631</td>
<td>Lemon Lime</td>
</tr>
<tr>
<td>525</td>
<td>Freshwater Blue</td>
</tr>
<tr>
<td>585</td>
<td>Blue Steel</td>
</tr>
<tr>
<td>556</td>
<td>Tempo Teal</td>
</tr>
<tr>
<td>464</td>
<td>Bogue Violet</td>
</tr>
<tr>
<td>268</td>
<td>My Precious</td>
</tr>
<tr>
<td>353</td>
<td>Rave Red</td>
</tr>
<tr>
<td>258</td>
<td>Viva Gold</td>
</tr>
<tr>
<td>132</td>
<td>Golden Yellow</td>
</tr>
<tr>
<td>929</td>
<td>Proper Gray</td>
</tr>
<tr>
<td>859</td>
<td>On The Line</td>
</tr>
<tr>
<td>959</td>
<td>So Fetch</td>
</tr>
</tbody>
</table>
Expand Your Brand WITH COLOR POSSIBILITIES

Expand your brand and design with easy-to-order personalized color combinations in the Learn & Live collection. Simply select a color from our Heathered Hues or ColorBeat yarn banks for the accents in Proficient and Sabbatical Carpet Planks, and elevate the design of your space to the next level. Learn & Live’s color personalization program is designed for schools or companies who want to easily incorporate branded color themes into their flooring selections. Our coordinating broadloom and enhanced resilient tile products allow even more opportunity to create wayfinding within a school or workplace. Now you can learn & live, colorfully!

PROFICIENT CARPET PLANK
Select your own accent stripe in the pattern for a flexible low minimum.

SABBATICAL CARPET PLANK
Choose a personalized color for the saturated background of Sabbatical for a flexible low minimum.

Expand Your Options with Learn & Live Tile and Broadloom

Since the Learn & Live collection offers full system solutions for all your flooring needs, expand your branding and wayfinding options with coordinating tile and broadloom designs. Learn & Live collections are designed to work seamlessly together, and can be personalized to coordinate with any brand for a flexible low minimum.
Mohawk Group’s Learn & Live collection offers worry-free solutions that feature innovative product constructions and enhancements to deliver the highest performing flooring products available. Ease your mind with a full system solution that offers the right combination of technologies to address the most common flooring issues in demanding environments. From fiber to backing and installation, trust you have selected the most durable products that will provide years of value, performance and design.

**LEARN & LIVE CARPET TILE SYSTEM SOLUTION**

1. **Fiber**
   - Building upon the trusted Duracolor promise, new Duracolor® Tricor delivers unsurpassed stain resistance, colorfastness, durability, color clarity and enhanced soil performance.

2. **Design**
   - The Learn & Live collection is crafted with the mergeability of various dye lots, so ongoing maintenance and selective tile replacement will keep your flooring installation looking great for many years.

3. **Backings**
   - EcoFlex NXT is a polyolefin carpet tile backing that incorporates a minimum of 35% pre-consumer recycled content and is Declare Red List Free. In addition, this backing can be installed on sub floors with up to 99% RH.*

4. **Adhesive Free**
   - FlexLok tab system virtually eliminates harmful VOC’s with an easy-to-use, odorless dry installation that replaces traditional wet spread adhesive methods. FlexLok tabs can be installed with no moisture testing, provided no signs of visible moisture are present.*

5. **Transitions**
   - Use Learn & Live Tiles and Planks with any of Mohawk Group’s 4.5-5mm ERT options for a seamless transition between soft and hard surfaces when using EcoFlex NXT backing option.

*See Mohawk Group official warranty, technical and installation documents for further details at www.mohawkgroup.com
Random and Mergeable Carpet Plank

With mergeable dye lot carpet tiles and planks from Mohawk Group, you can confidently replace damaged carpet without impacting the overall look of your space. In fact, carpet tile is great for high-traffic areas that require periodic tile replacement due to staining or excessive wear and tear. The Learn & Live collection is crafted with the mergeability of various dye lots, so ongoing maintenance and selective tile replacement will keep your flooring installation looking great for many years.

**LEARN & LIVE RANDOM AND MERGEABLE CARPET TILE INSTALLATION**

- Flexibility to install tiles from multiple dye lots
- Minimizes purchasing large quantities of attic stock
- Easy and quick selective replacement of tiles
- Tiles are readily available for future renovation or expansion

**NEW RANDOM AND MERGEABLE CARPET TILE INSTALLATION**

To achieve desired results of random and mergeable carpet tile, it is important to follow the instructions for both new or replacement installations. A multi-directional install method is recommended for optimal results.

**Variation**
Mix and merge new tiles from multiple dye lots and cartons. Dye lots vary, so combine and mix carpet tiles from different cartons.

**Randomize**
Apply only a multi-directional installation method to achieve optimal results across multiple dye lots.

**REPLACEMENT RANDOM AND MERGEABLE CARPET TILE INSTALLATION**

Remove
Remove damaged or excessively worn tiles.

Combine
After removing damaged tiles, combine new tiles from multiple dye lots and cartons.

**Blend**
Blend and combine old and new tiles, then reinstall with a multi-directional method.
Building upon the trusted Duracolor promise, new Duracolor Tricor delivers unsurpassed stain resistance, colorfastness, durability, color clarity and enhanced soil performance. Carpet made with Duracolor® Tricor is recyclable, easy to maintain and features inherent stain resistance with water-only stain removal.

**FOREVER SUSTAINABLE**
- Made with a minimum of 30% recycled content**
- No Chemicals required: 96% of all common stains clean with just water
- Declare Red List Free: Duracolor fiber is Declare Red List Free in accordance with the Living Building Challenge
- Lasts Longer: Product life is extended, reducing the impact to your bottom line and to the environment
- Recyclable through Mohawk’s ReCover Program

**FOREVER BEAUTIFUL**
- Unsurpassed colorfastness to light and atmospheric contaminants so colors won’t fade
- Unmatched design flexibility without compromising color retention or stain resistance

**FOREVER STAIN FREE**
- The high-performance shape of the modified delta improves resilience and reduces surface wear of carpet
- Duracolor® Tricor Fiber has a negative charge that repels 99% of negatively charged, common staining substances
- Single Triangular Hole provides the best soil hiding capability and controlled light diffusion for clearer, brighter colors
- 96% of all common stains removed with just water
- Passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance

* See Mohawk Group official warranty documents for further details at mohawkgroup.com

**Recycled content claim third party verified by SCS Global Services**
Specifications

Accredited QL431 / GT431
Proficient QL432 / GT432
Sabbatical QL433 / GT433

DESIGN

Size
12" x 36" (.3048m x .9144m)

Surface Appearance
Level Heathered Loop

Fiber Type
Duracolor® Tricor Premium Nylon

Dye Method
Solution Dyed

Installation Methods
Half Lap / Brick Ashlar / Random / Herringbone / BasketWeave / Plank Half-Lap

Colors Available

Type
Accredited
Proficient, Sabbatical

Colors
3
9

PERFORMANCE

Construction
Tufted

Gauge
1/12" (47.00 rows per 10cm)

Stain Release Technology
Permanent, Built into the Fiber

GSA Stain Release Rating
Passes

Soil Release Technology
EcoSentry Soil Protection

Backing Material
EcoFlex™ NXT

Flammability
ASTM E 648 - Class 1 (Glue Down)

Smoke Density
ASTM E 662 - Less than 450

Static Propensity
AATCC - 134 Under 3.5 KV

SUSTAINABILITY

Certification
Living Product Challenge Petal Certified; Declared Red List Free

Indoor Air Quality
Green Label Plus Certified #1171

NSF 140
Gold

SERVICE

Warranties
Lifetime Limited Carpet Tile Warranty, Lifetime Limited
Duracolor Stain Warranty, Lifetime Static

Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk’s floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk’s floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (lighter or darker pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

Duracolor by Mohawk Stain Resistant System passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance. Under GSA requirements stain resistant carpets must score no less than 8.0 (10.0 is best) on the AATCC Red 40 Stain Scale. Carpet samples must first be exposed to 100 revolutions of the Taber abrader (1,000-gram weight per H-18 wheel) and then the abraded area must be stain tested using AATCC test method 175.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit www.mohawkgroup.com

Installation Instructions:

Half-Lap
Brick Ashlar
Random
Herringbone
BasketWeave
Plank Half-Lap